with no signal present, adjust r824 so that voltages measured across r841, 2, 3, 4 are .06VDC +/-.03V (0.3 max. .09 min.)
These voltages should rise uniformly to approximately .6 VDC with 100 watts outputted into 4 ohms. Adjust r812 so that voltages from + of cap 841 is 1/2 the supply voltage at c11 or c12.

Ampeg Portaflex
Models
BT-15, BT-15C
BT-15D, BT-18C